

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listings of claims in the application:

LISTING OF CLAIMS:

1. (previously amended): A method for production of an object (10, 10') with a first layer (1), which is bonded to a second layer (2), the first layer being plastically deformable and having a front side (1a) and a rear side (1b), and the bonding of the two layers (1, 2) taking place in an injection mold, with the following method steps:
 - a) the first layer (1) is partially provided with a coating (4') on its front side (1a),
 - b) the coating (4') is cured,
 - c) the first layer (1) is inserted into the injection mold (6),
 - d) the first layer (1) is pressed with its front side (1a) against an inner side (7) of the injection mold (6), the cured coating (4') changing the form of the first layer (1) and at least partially creating an impression in the first layer (1),
 - e) the product (10, 1d) is demolded, characterized in that the coating (4') is at least partially transparent and in that the product exhibits an optical effect of depth on the front side on account of the at least partially transparent coating (4').
2. (original): The method as claimed in claim 1, characterized in that the coating (4') is impressed substantially completely into the first layer (1) and forms one or more depressions (3) in the latter (4').

3. (currently amended): The method as claimed in claim 1 ~~or 2~~, characterized in that the first layer (1) is laminated in the injection mold (6) by injecting plastic behind it and the second layer (2) is thereby formed.
4. (currently amended): The method as claimed in ~~one of claims 1 to 3~~claim 1, characterized in that a thermoplastic is injected behind the first layer (1).
5. (currently amended): The method as claimed in ~~one of claims 1 to 4~~claim 1, characterized in that the first layer (1) is provided with an adhesion promoter (8) on its rear side (1b) before the in-mold lamination.
6. (currently amended): The method as claimed in ~~one of claims 1 to 5~~claim 1, characterized in that the first layer (1) is a metal foil, in particular an aluminum foil or steel foil.
7. (currently amended): The method as claimed in ~~one of claims 1 to 7~~claim 1, characterized in that the thickness (D) of the first layer (1) is 0.5 mm or less, preferably 0.1 mm or less.
8. (currently amended): The method as claimed in ~~one of claims 1 to 6~~claim 1, characterized in that the thickness (D) of the first layer (1) is 0.1 to 0.3 mm.
9. (currently amended): The method as claimed in ~~one of claims 1 to 8~~claim 1, characterized in that the coating (4') has a thickness (H) of from 2 to 1000 micrometers, preferably 2 to 100 micrometers.
10. (currently amended): The method as claimed in ~~one of claims 1 to 9~~claim 1, characterized in that the thickness (H) of the coating (4') is 4 to 10 micrometers.
11. (currently amended): The method as claimed in ~~one of claims 1 to 10~~claim 1, characterized in that the coating (4') is an imprint.

12. (currently amended): The method as claimed in ~~one of claims 1 to 11~~claim 1, characterized in that the coating (4') is produced from one or more printing inks.
13. (previously amended): The method as claimed in claim 12, characterized in that the printing ink is at least partially transparent.
14. (currently amended): The method as claimed in ~~one of claims 1 to 13~~claim 1, characterized in that the coating (4') is applied by screen printing or pad printing.
15. (currently amended): The method as claimed in ~~one of claims 1 to 14~~, characterized in that the coating (4') is cured thermally, with UV radiation, chemically or by exposure to air.
16. (original): The method as claimed in claim 15, characterized in that the imprint (4') is cured at 70 to 100°C, preferably approximately 80°.
17. (currently amended): The method as claimed in ~~one of claims 1 to 16~~claim 1, characterized in that the coating (4') comprises more than one layer.
18. (currently amended): The method as claimed in ~~one of claims 1 to 18~~claim 1, characterized in that the coating (4) is at least partially removed, preferably dissolved away or pulled off.
19. (currently amended): The method as claimed in ~~one of claims 1 to 18~~claim 1, characterized in that a decorative part or a trim molding for a motor vehicle is produced.
20. (previously amended): An object, produced by the method as claimed in claim 1, characterized in that the front side (1a) of the first layer (1) partially has a depression or depressions (3), which are deformations and in particular impressions created by a partial coating (4), the coating (4) being transparent.

21. (original): The object as claimed in claim 20, characterized in that the depression or depressions (3) are completely or partially filled with a printing ink.
22. (currently amended): The object as claimed in claim 20 ~~or 21~~, characterized in that the coating (4) has an upper side (4a) which is arranged deeper than the front side (1a) of the first layer (1).
23. (currently amended): The object as claimed in ~~one of claims 20 to 22~~claim 20, characterized in that the coating (4) is a printing ink.
24. (currently amended): The object as claimed in ~~one of claims 20 to 23~~claim 20, characterized in that the first layer (1) is a metal foil and has a thickness (D) which is less than 0.5 mm, preferably 0.1 to 0.3 mm.
25. (currently amended): The object as claimed in ~~one of claims 20 to 24~~claim 20, characterized in that it is a decorative part or a trim molding for a motor vehicle.
26. (currently amended): The object as claimed in ~~one of claims 20 to 25~~claim 20, characterized in that the second layer (2) is an injection-molded part.